*Fig. 1*

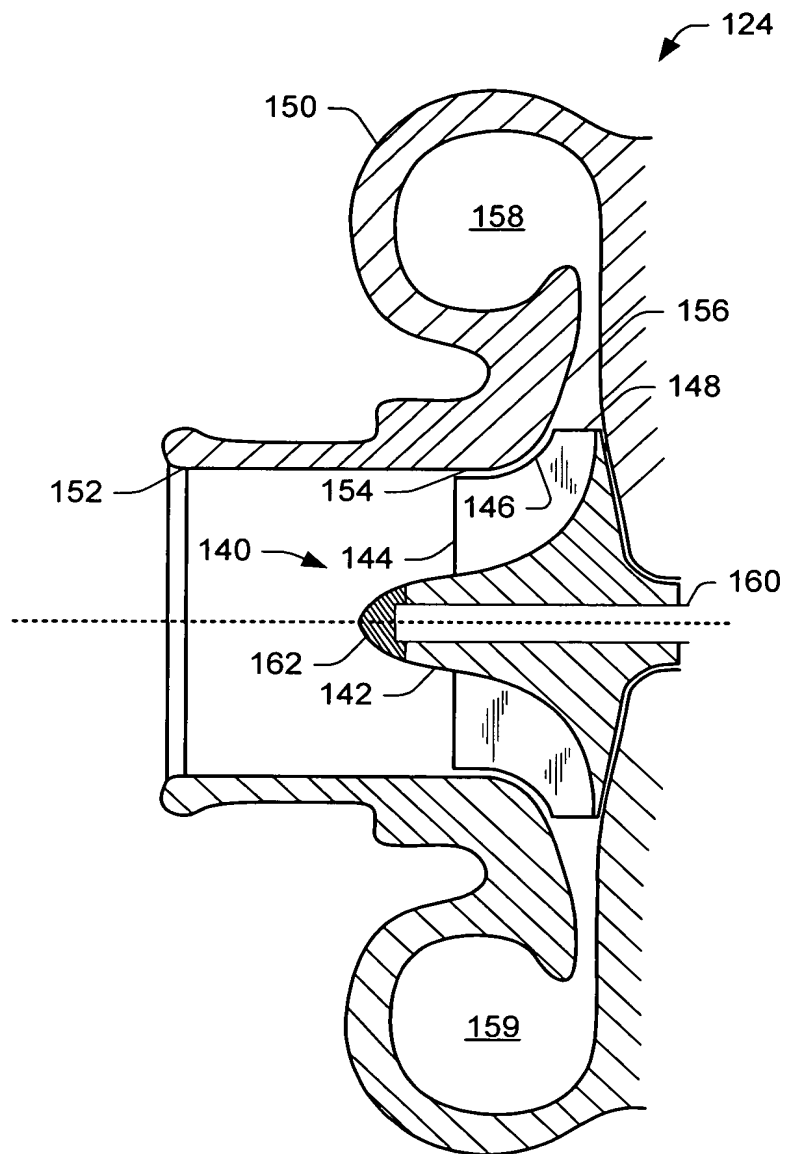


Fig. 2 (Prior Art)

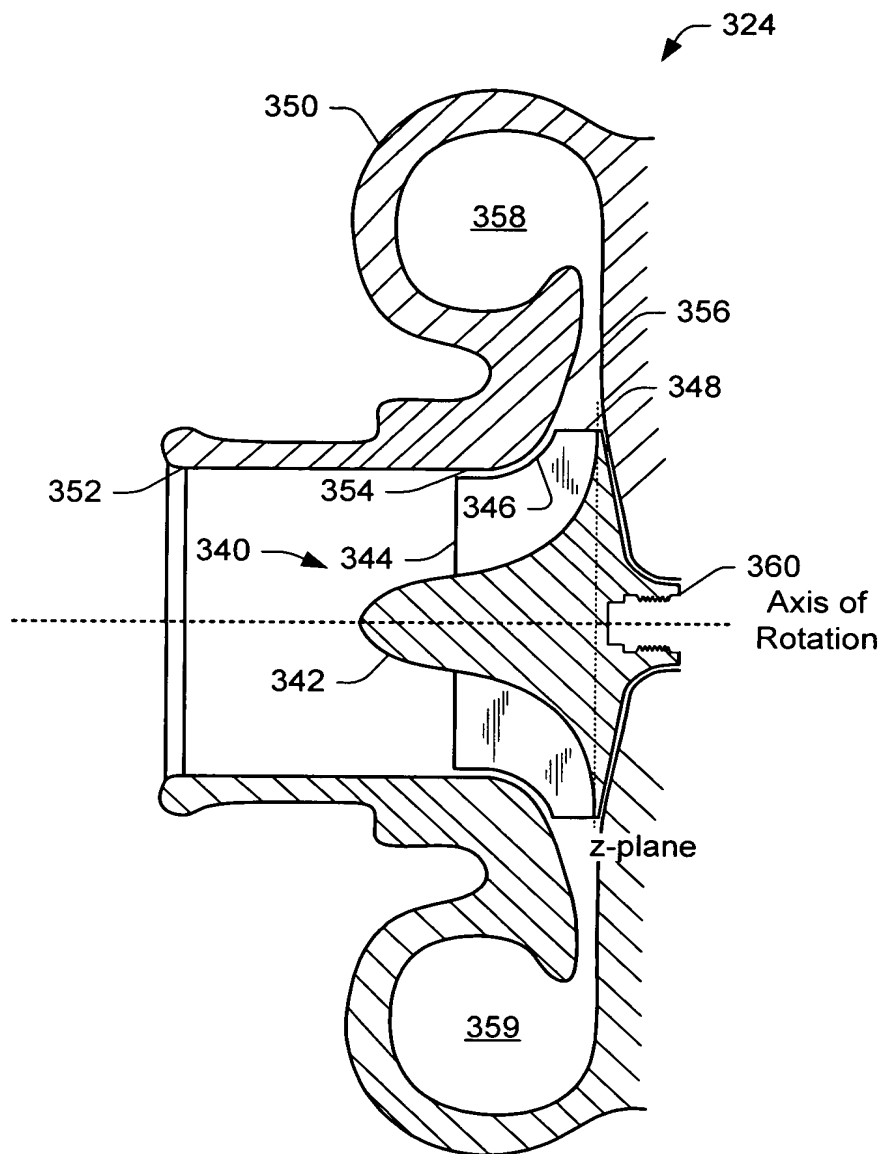
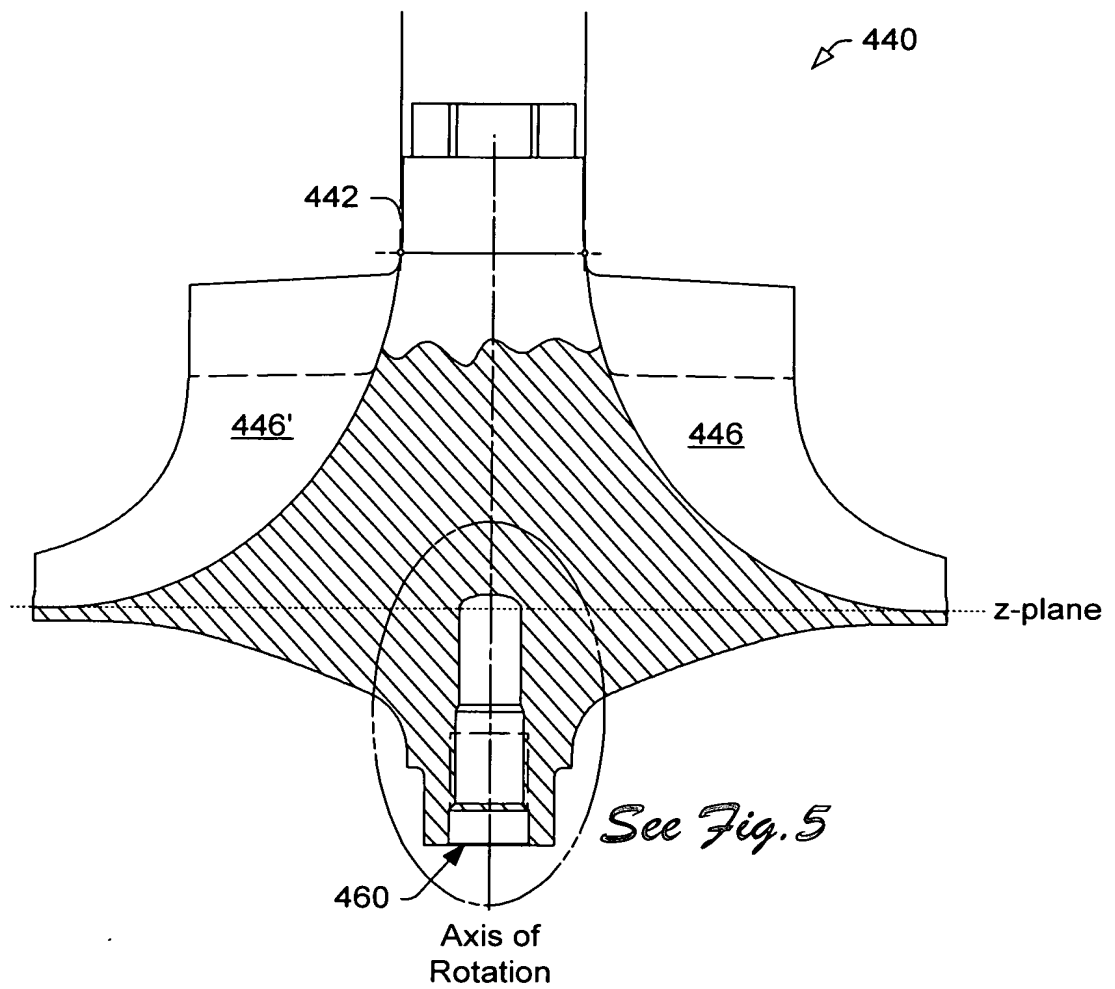
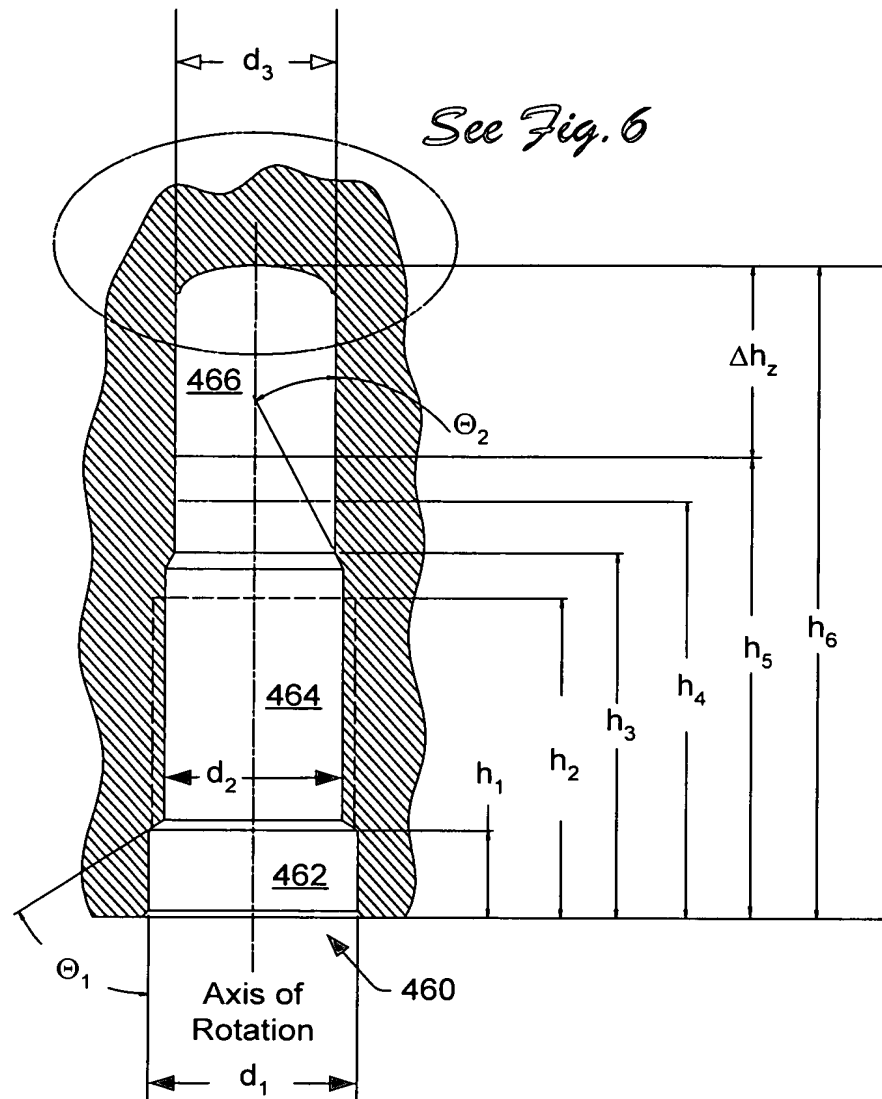


Fig. 3 (Prior Art)

*Fig. 4*

*Fig. 5*

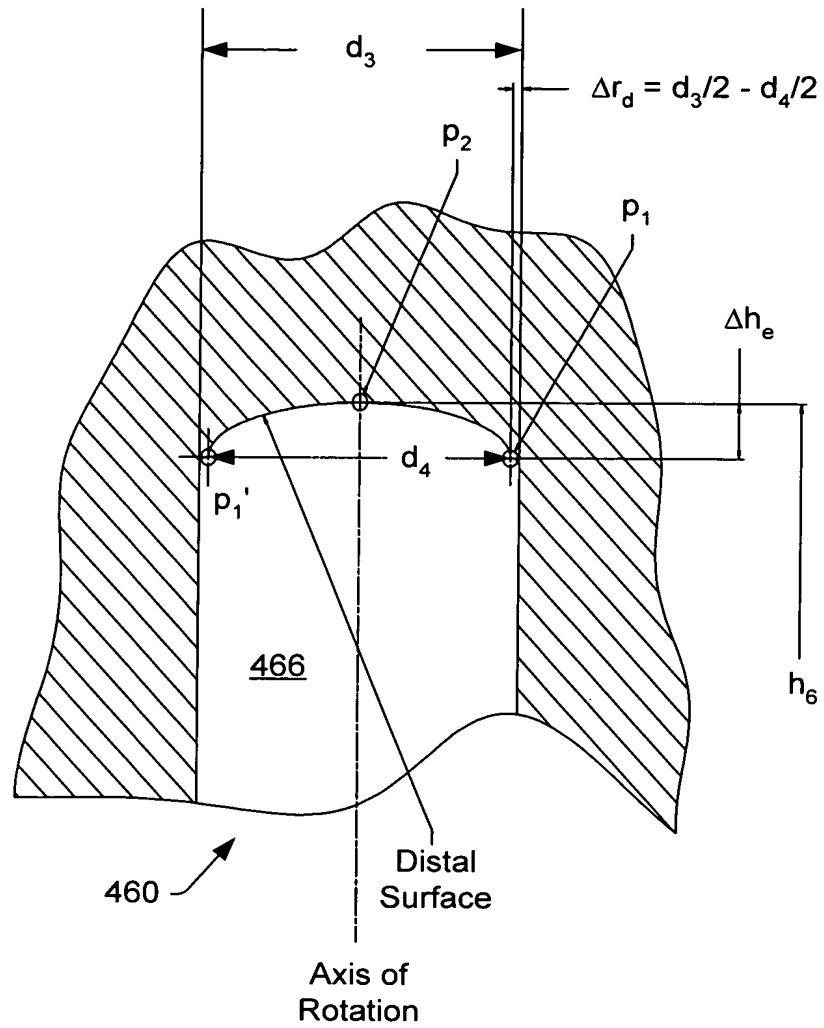


Fig. 6

Stress versus Joint Depth
(e.g., ~73 mm Ti Wheel Length and ~94 mm Diameter)

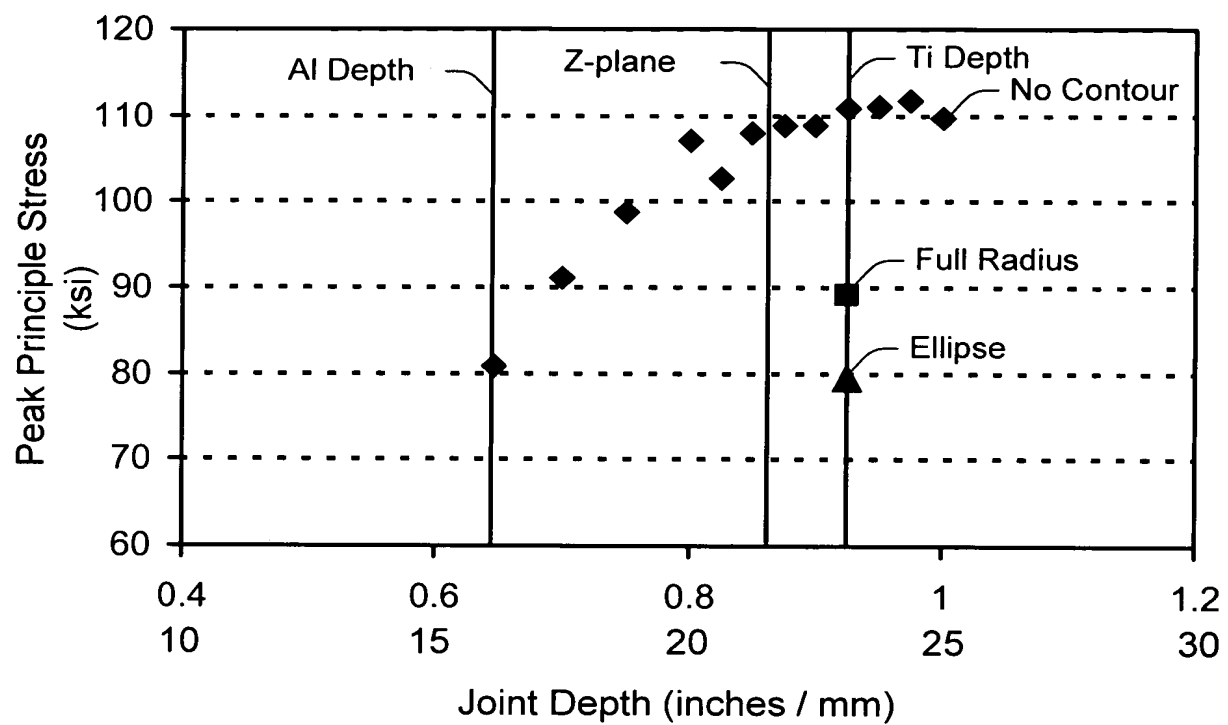
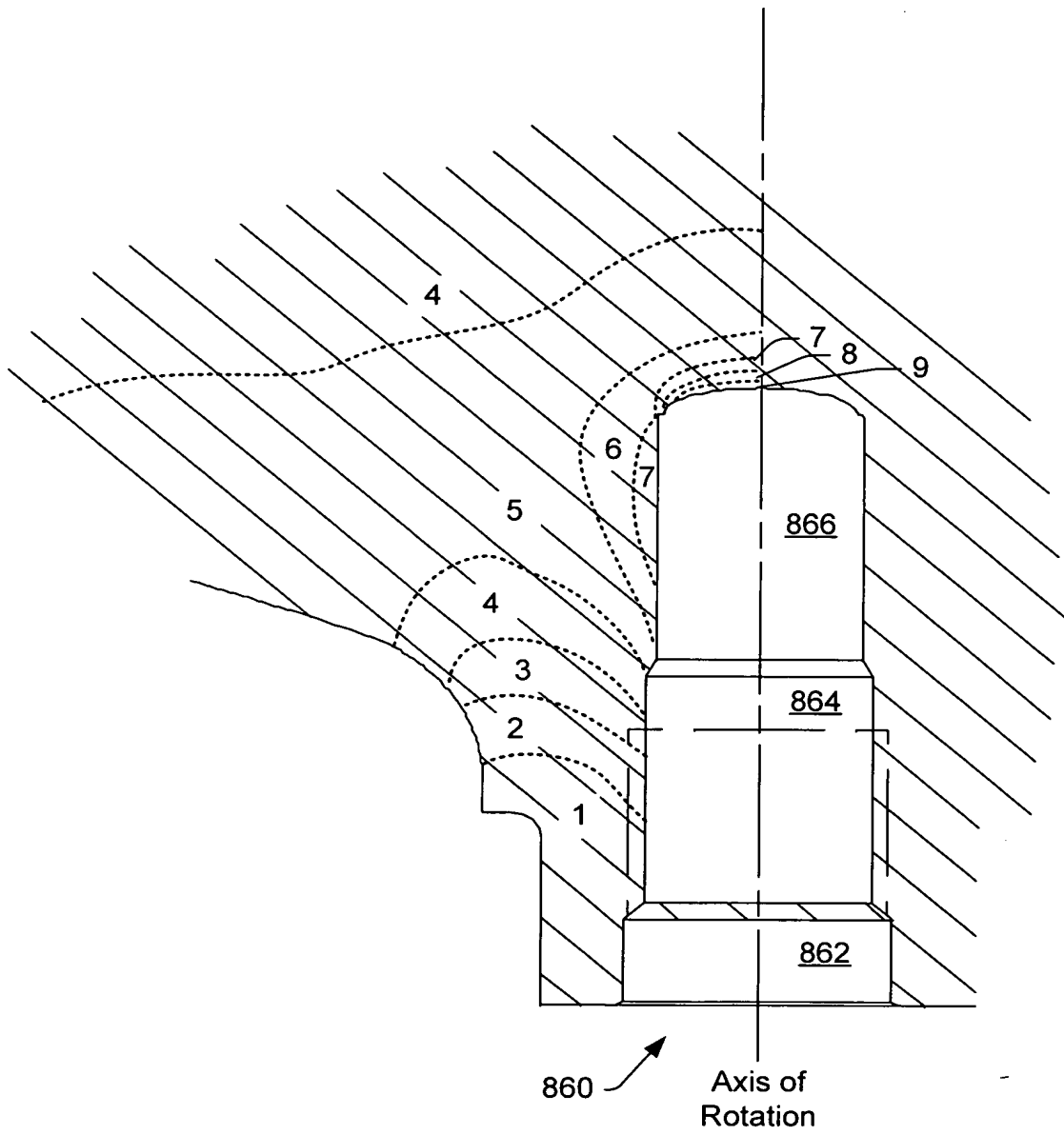
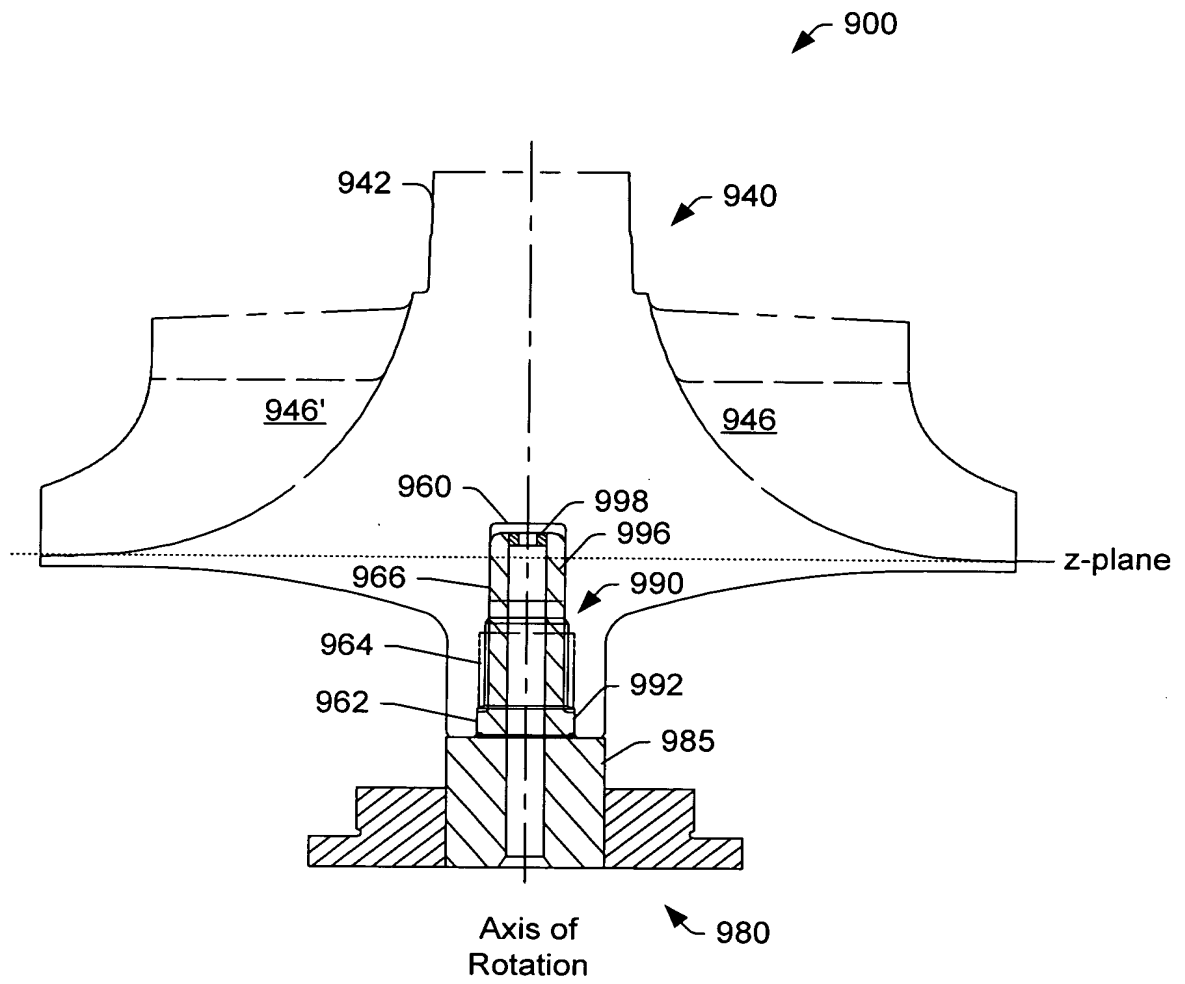


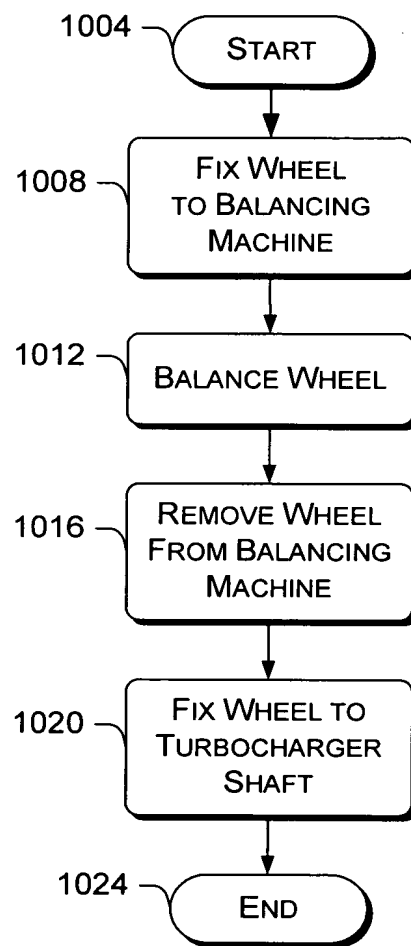
Fig. 7

*Fig. 8*

*Fig. 9*

EXEMPLARY METHOD

1000

*Fig. 10*